



nosstec



Digital Display Gefran 4T 72

CALIBRATION INSTRUCTIONS

CALIBRATION

Calibration of indicator "Gefran 4T 72" for Nosstec digital display

Connection of potentiometer: Brown = 1
 Yellow = 2
 Blue = 3
 24VAC = 11 and 12

Press button "F" in order to move between different parameters and change the value with the arrows: up ▲ and down ▼).

Bending roll:

Press and hold "F" until "PA" is shown, set value to 99

Press and hold "F" until "PR" is shown, set value to 00

Press and hold "F" until "In" is shown, release "F"

Press "F" to "C1", set value to 3

Press "F" to "dP", set value to 1

Press "F" to "LS", set value to 0

Press "F" to "HS", set value to upper dimension for the roll

Press "F" to "In"

Press and hold "F" to "PA", set value to 99

Press and hold "F" until "UC" is shown, set value to 5

Press "F" to "CL", set roll to its lower position

Press "F" to "CH", set roll to its upper position

Set "F" to "UC", set value to 5

Press and hold "F" until "PA" is shown, set value to 99

Press and hold "F" until "PR" is shown, set value to 36

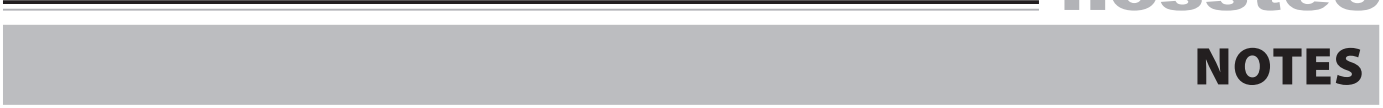
Press and hold "F" until a value is shown

Lower roll:

Must be a negative value, i.e. -20.0 if the opening is 20mm

Value must be 0,0

Calibration is now finished and the digital display is ready for use!



A series of horizontal dotted lines for taking notes, filling most of the page.



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